

Material Safety Data Sheet

Airgas

Oxygen

For Mills welding

Section 1. Chemical product and company identification

Product Name : Oxygen
Supplier : AIRGAS INC., on behalf of its subsidiaries
259 North Radnor-Chester Road
Suite 100
Radnor, PA 19087-5283
1-610-687-5253
Product use : Synthetic/Analytical chemistry.
MSDS# : 001043
Date of Preparation/Revision : 6/28/2005.
In case of emergency : 1-800-949-7937

Section 2. Composition, Information on Ingredients

<u>Name</u>	<u>CAS number</u>	<u>% Volume</u>	<u>Exposure limits</u>
Oxygen	7782-44-7	100	

Section 3. Hazards identification

Physical state : Gas.
Emergency overview : Warning!
OXIDIZER.
CONTENTS UNDER PRESSURE.
Contact with combustible material may cause fire.
Do not puncture or incinerate container. Store in tightly closed container. Avoid contact with combustible materials.
Contact with rapidly expanding gases or liquids can cause frostbite.
Routes of entry : Inhalation
Potential acute health effects
Eyes : No known significant effects or critical hazards.
Skin : No known significant effects or critical hazards.
Inhalation : Slightly irritating to the respiratory system. Practically non-toxic by inhalation.
Ingestion : Ingestion is not a normal route of exposure for gases
Potential chronic health effects : **CARCINOGENIC EFFECTS** Not available.
MUTAGENIC EFFECTS Not available.
TERATOGENIC EFFECTS: Not available.
Medical conditions aggravated by overexposure : Acute or chronic respiratory conditions may be aggravated by overexposure to this gas.
See toxicological Information (section 11)

Section 4. First aid measures

No action shall be taken involving any personal risk or without suitable training. If fumes are still suspected to be present, the rescuer should wear an appropriate mask or a self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

Eye contact : In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. Get medical attention if irritation occurs.
Skin contact : In case of contact, immediately flush skin with plenty of water. Remove contaminated clothing and shoes. Wash clothing before reuse. Thoroughly clean shoes before reuse. Get medical attention.
Frostbite : Try to warm up the frozen tissues and seek medical attention.

Oxygen

- Inhalation** : If inhaled, remove to fresh air. If not breathing, give artificial respiration. Get medical attention.
- Ingestion** : Do NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention if symptoms appear.

Section 5. Fire fighting measures

Flammability of the product : Non-flammable.

Fire fighting media and instructions : Use an extinguishing agent suitable for surrounding fires.

If involved in fire, shut off flow immediately if it can be done without risk. Apply water from a safe distance to cool container and protect surrounding area.

This material increases the risk of fire and may aid combustion. Contact with combustible material may cause fire.

Special protective equipment for fire-fighters : Fire fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full facepiece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions : Immediately contact emergency personnel. Eliminate all ignition sources. Keep unnecessary personnel away. Use suitable protective equipment (Section 8). Do not touch or walk through spilled material.

Environmental precautions : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 7. Handling and storage

Handling : Store in tightly closed container. Avoid contact with combustible materials. Do not puncture or incinerate container. High pressure gas. Use equipment rated for cylinder pressure. Close valve after each use and when empty. Protect cylinders from physical damage; do not drag, roll, slide, or drop. Use a suitable hand truck for cylinder movement.

Never allow any unprotected part of the body to touch uninsulated pipes or vessels that contain cryogenic liquids. Prevent entrapment of liquid in closed systems or piping without pressure relief devices. Some materials may become brittle at low temperatures and will easily fracture.

Storage : Keep container tightly closed. Keep container in a cool, well-ventilated area. Cylinders should be stored upright, with valve protection cap in place, and firmly secured to prevent falling or being knocked over. Cylinder temperatures should not exceed 52 °C (125 °F).

Section 8. Exposure Controls, Personal Protection

Engineering controls : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation, or other engineering controls to keep airborne levels below recommended exposure limits.

Personal protection

Eyes : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists or dusts.

When working with cryogenic liquids, wear a full face shield.

Skin : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory : Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

The applicable standards are (US) 29 CFR 1910.134 and (Canada) Z94.4-93

Oxygen

Hands : Chemical-resistant, impervious gloves or gauntlets complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
Insulated gloves suitable for low temperatures

Personal protection in case of a large spill : A self-contained breathing apparatus should be used to avoid inhalation of the product.

Consult local authorities for acceptable exposure limits.

Section 9. Physical and chemical properties

Molecular weight : 32 g/mole
Molecular formula : O₂
Boiling/condensation point : -183.11°C (-297.6°F)
Melting/freezing point : -218.55°C (-361.4°F)
Critical temperature : Not available.
Vapor density : 1.105 (Air = 1)
Specific Volume (ft³/lb) : 12.0482
Gas Density (lb/ft³) : 0.083
Physical chemical comments : Not available.

Section 10. Stability and reactivity

Stability and reactivity : The product is stable.

Incompatibility with various substances : Extremely reactive or incompatible with reducing agents, combustible materials.

Section 11. Toxicological information

Other toxic effects on humans : No specific information is available in our database regarding the other toxic effects of this material for humans.

Specific effects

Carcinogenic effects : No known significant effects or critical hazards.
Mutagenic effects : No known significant effects or critical hazards.
Reproduction toxicity : No known significant effects or critical hazards.

Section 12. Ecological information

Toxicity of the products of biodegradation : The product itself and its products of degradation are not toxic.

Environmental fate : Not available.

Environmental hazards : No known significant effects or critical hazards.







Toxicity to the environment : Not available.

Section 13. Disposal considerations

Product removed from the cylinder must be disposed of in accordance with appropriate Federal, State, local regulation. Return cylinders with residual product to Airgas, Inc. Do not dispose of locally.

Section 14. Transport information

Oxygen

Regulatory information	UN number	Proper shipping name	Class	Packing group	Label	Additional information
DOT Classification	UN1072	OXYGEN, COMPRESSED	2.2	Not applicable (gas).	 	<p>Limited quantity Yes.</p> <p>Packaging instruction Passenger Aircraft Quantity limitation: 75 kg</p> <p>Cargo Aircraft Quantity limitation: 150 kg</p> <p>Special provisions A52</p>
	UN1073	Oxygen, refrigerated liquid				
TDG Classification	UN1072	OXYGEN, COMPRESSED	2.2	Not applicable (gas).	 	<p>Explosive Limit and Limited Quantity Index 0.125</p> <p>ERAP Index 3000</p> <p>Passenger Carrying Ship Index 50</p> <p>Passenger Carrying Road or Rail Index 75</p> <p>Special provisions 42</p>
	UN1073	Oxygen, refrigerated liquid				
Mexico Classification	UN1072	OXYGEN, COMPRESSED	2.2	Not applicable (gas).	 	-
	UN1073	Oxygen, refrigerated liquid				

Section 15. Regulatory information

United States

U.S. Federal regulations : TSCA 8(b) inventory: Oxygen
 SARA 302/304/311/312 extremely hazardous substances: No products were found.
 SARA 302/304 emergency planning and notification: No products were found.
 SARA 302/304/311/312 hazardous chemicals: Oxygen
 SARA 311/312 MSDS distribution - chemical inventory - hazard identification: Oxygen:
 Fire hazard, Sudden Release of Pressure, Delayed (Chronic) Health Hazard
 Clean Water Act (CWA) 307: No products were found.
 Clean Water Act (CWA) 311: No products were found.
 Clean air act (CAA) 112 accidental release prevention: No products were found.
 Clean air act (CAA) 112 regulated flammable substances: No products were found.
 Clean air act (CAA) 112 regulated toxic substances: No products were found.

State regulations : Pennsylvania RTK: Oxygen: (generic environmental hazard)
 Massachusetts RTK: Oxygen
 New Jersey: Oxygen

Canada

WHMIS (Canada) : Class A: Compressed gas.
 Class C: Oxidizing material.
 CEPA DSL: Oxygen

Section 16. Other information

United States

Label Requirements : OXIDIZER.
 CONTENTS UNDER PRESSURE.
 CONTACT WITH OTHER MATERIAL MAY CAUSE FIRE.

Canada

Label Requirements : Class A: Compressed gas.
 Class C: Oxidizing material.

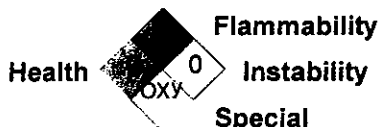
Hazardous Material Information System (U.S.A.)

Health	0
Fire hazard	0
Reactivity	0
Personal protection	C

liquid:

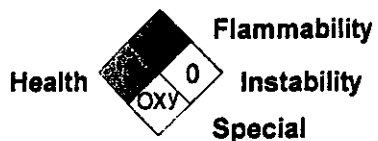
Health	3
Fire hazard	0
Reactivity	0
Personal protection	

National Fire Protection Association (U.S.A.)



liquid:

Oxygen



Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above named supplier nor any of its subsidiaries assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.